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=> d his
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L9

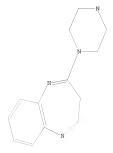
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(FILE 'HOME' ENTERED AT 09:30:51 ON 01 APR 2008)
     FILE 'REGISTRY' ENTERED AT 09:31:10 ON 01 APR 2008
L1
                STRUCTURE UPLOADED
L2
             42 S L1
L3
             1 S L2 AND 6-7/SZ
            849 S L1 SSS FUL
L4
L5
            48 S L4 AND 6-7/SZ
L6
            132 S L4 AND 5-6-7/SZ
     FILE 'CAPLUS' ENTERED AT 09:38:06 ON 01 APR 2008
             20 S L5
     FILE 'REGISTRY' ENTERED AT 09:38:56 ON 01 APR 2008
L8
             1 S 132539-06-1/RN
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FILE 'CAPLUS' ENTERED AT 09:39:24 ON 01 APR 2008

94 S 132539-06-1/CRN

L10 2364 S L8 L11 62 S L9 L12 5 S L7 AND L10 L13 2 S L7 AND L11 L14 5 S L12 OR L13

=> d 11 L1 HAS NO ANSWERS L1 STR



Structure attributes must be viewed using STN Express query preparation.

=> d ibib abs hitstr total

L14 ANSWER 1 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2006:1066872 CAPLUS

DOCUMENT NUMBER: 145:419187

TITLE: Use of n-desmethylclozapine and related compounds as dopamine stabilizing agents useful in the treatment of

neuropsychiatric disease

INVENTOR(S): Burstein, Ethan S.

PATENT ASSIGNEE(S): Acadia Pharmaceuticals Inc., USA

SOURCE: PCT Int. Appl., 198pp.

CODEN: PIXXD2
DOCUMENT TYPE: Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

	TENT			DATE				ICAT				D	ATE						
	2006						2006	1012							20060403				
WO	2006	1079	48		A3	A3 20061214													
WO	2006	1079	48		A9	A9 20070222													
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		CN,	co,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FI,	GB,	GD		
		GE,	GH,	GM.	HR.	HU,	ID,	IL.	IN.	IS.	JP,	KE.	KG.	KM.	KN.	KP,	KR		
		KZ,	LC,	LK,	LR,	LS,	LT,	LU,	LV,	LY,	MA,	MD,	MG,	MK,	MN,	MW,	MX		
		MZ,	NA,	NG,	NI,	NO,	NZ,	OM,	PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE		
											TT,								
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											RO,								
		CF.	CG.	CI.	CM.	GA.	GN.	GO,	GW.	ML.	MR,	NE.	SN.	TD.	TG.	BW.	GH		
		GM,	KE,	LS,	MW,	MZ,	NA,	SD,	SL,	SZ,	TZ,	UG,	ZM,	ZW,	AM,	AZ,	BY		
					RU.														
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CA	2599	922			A1		2006	1012		CA 2	006-	20060403							
														20060403					
EP	1865	962			A2		2007	1219		EP 2	006-	7492	26	20060403					
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		IS.	IT.	LI.	LT.	LU.	LV.	MC.	NL,	PL.	PT.	RO.	SE.	SI,	SK.	TR			
ORIT	Y APP	LN.	INFO	. : `						US 2	005-	6682	95P		P 2	0050	404		
										US 2	005-	7301	93P		P 20051025				
IER S	MAR	PAT	WO 2006-US12463 W 2006040 AT 145:419187																

AB Disclosed is the use of N-desmethylclozapine (NDMC) and related compds. of formula I and II, to treat a variety of neuropsychiatric diseases including psychosis. It is shown that NDMC and related compds. are agonists or partial agonists at D2 and D3 dopamine receptors and thus may be effective as a dopamine stabilizing agent, allowing it to be used to treat or provide reduced incidence of Extrapyramidal symptoms (EPS) and/or tardive dyskinesias (TD). Also disclosed is administering NDMC and related compds. in combination with other anti-psychotic agents. Compds. of formula I and II wherein A is (un) substituted heterocycle; dotted lines is single and double bonds; X is N, CH, and CH2; X' is C and CH; L is absent, NH(CH2)n, and (CH2)n; n is 0 - 4; a, b, c, d, e, f, g, and h are independently C, N, O, and S, etc.; R2 - R9, R12 and R13 are independently H, halo, (un) substituted C1-6 alkyl(oxy), (un) substituted C2-6 alkenyl, (un) substituted C2-6 alkynyl, CN, NO2, perhaloalkyl, etc.; Z is NH and derivs, O. S and CH2; and their pharmaceutically acceptable salts, esters, amides, and prodrugs thereof are claimed. Example compound III was prepared by cyclization of 2,5-difluoronitrobenzene with 2-aminobenzoic acid followed by amination with piperazine. All the invention compds. were evaluated for their intrinsic activity at human D2 and D3 dopamine receptors. From the assay, it was determined that compound III exhibited pKi

of 5.6 and 170 % basal response at D2 dopamine receptor.

IT 858670-91-4P 858670-92-5P 858670-93-6P

RL: PAC (Pharmacological activity); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (USes)

(drug candidate; preparation of n-desmethylclozapine and related compds. as dopamine stabilizing agents and use for treatment of neuropsychiatric diseases)

RN 858670-91-4 CAPLUS

ON 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-4-(1-piperaziny1)- (CA INDEX NAME)

RN 858670-92-5 CAPLUS CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-methyl-4-(1-piperazinyl)-(CA INDEX NAME)

RN 858670-93-6 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-phenyl-4-(1-piperazinyl)-(CA INDEX NAME)

IT 132539-06-1, Olanzapine

RL: PAC (Pharmacological activity); THU (Therapeutic use); BIOL (Biological study); USES (Uses)

(drug candidate; preparation of n-desmethylclozapine and related compds. as dopamine stabilizing agents and use for treatment of neuropsychiatric diseases)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)(CA INDEX NAME)

L14 ANSWER 2 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2006:101681 CAPLUS

DOCUMENT NUMBER: 144:177425

TITLE: Olanzapine salts and their conversion to olanzapine

free base

INVENTOR(S): Simonic, Igor; Lenarsic, Roman; Kotar-Jordan, Berta;

Zupet, Rok; Gnidovec, Joze

PATENT ASSIGNEE(S): Krka, Tovarna Zdravil, D.D., Novo Mesto, Slovenia

SOURCE: PCT Int. Appl., 29 pp.

CODEN: PIXXD2
DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

	PATENT NO.						DATE			APPL									
WO	2006 2006	A2			0202					20050728									
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		NG, SL,	NΙ,	NO, SY,	NZ,	OM,	LU, PG, TN,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK,		
	RW:	AT, IS, CF,	BE, IT, CG,	BG, LT, CI,	LU, CM,	LV, GA,	CZ, MC, GN, NA,	NL, GQ,	PL, GW,	PT, ML,	RO, MR,	SE, NE,	SI, SN,	SK, TD,	TR, TG,	BF, BW,	BJ, GH,		
	KG, KZ, MD,					TJ,	TM 2006	0228		SI 2	004-	219		20040728					
	R:	IS,		LI,	LT,		CZ, LV,												
PRIORIT	PRIORITY APPLN. INFO.:									SI 2004-219 WO 2005-EP8218									

AB The present invention provides olanzapine salts useful as intermediates in the isolation of olanzapine from complex reaction mixts. These salts can be used for the production of olanzapine base which has a suitable purity for pharmaceutical use and can easily be converted to anhydrous olanzapine polymorphic form I, in high yields. Salts such as acetate, benzoate, dihydrochloride and solvates such as mixed water-isopropanol and dichloromethane were prepared

IT 132539-06-1P, Olanzapine 783334-35-0P 861390-70-7P 861452-94-0P 869190-05-6P

874363-46-9P 874363-47-0P 874363-48-1P

RL: PRP (Properties); RCT (Reactant); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent); USES (Uses)

(preparation of olanzapine form I from olanzapine salts)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)(CA INDEX NAME)

10/541,604

RN 78334-35-0 CAPLUS
CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl), hydrochloride (1:2) (CA INDEX NAME)

●2 HC1

RN 861390-70-7 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl), benzoate (1:1) (CA INDEX NAME)

CM 1

CRN 132539-06-1

CMF C17 H20 N4 S

10/541,604

CM 2

CRN 65-85-0 CMF C7 H6 O2

RN 861452-94-0 CAPLUS CN 10H-Thieno[2,3-b][1

10H-Thieno(2,3-b)[1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, acetate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

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10/541,604
```

CRN 64-19-7 CMF C2 H4 O2

HO-C-CH3

RN 869190-05-6 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, compd. with dichloromethane (9CI) (CA INDEX NAME)

CM :

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 75-09-2 CMF C H2 C12

C1-CH2-C1

RN 874363-46-9 CAPLUS

CN 2-Propanol, compd. with 2-methyl-4-(4-methyl-1-piperazinyl)-10H-thieno[2,3-b][1,5]benzodiazepine, hydrate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S 10/541,604

CM 2

CRN 67-63-0 CMF C3 H8 O

ОН

н3С-Сн-Сн3

RN 874363-47-0 CAPLUS CN 10H-Thieno[2,3-b][1.

10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, benzenesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 98-11-3 CMF C6 H6 O3 S

RN 874363-48-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, perchlorate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 7601-90-3 CMF C1 H O4

IT 733811-11-5

RL: RCT (Reactant); RACT (Reactant or reagent)
(preparation of olanzapine form I from olanzapine salts)

RN 733811-11-5 CAPLUS

73381-11-3 CAPADS

(CA 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)-3-propylidene- (CA INDEX NAME)

- IT 783334-36-1P
 - RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
- (preparation of olanzapine form I from olanzapine salts)
- RN 783334-36-1 CAPLUS
- CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, monohydrochloride (9CI) (CA INDEX NAME)

● HCl

L14 ANSWER 3 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2005:1004752 CAPLUS

DOCUMENT NUMBER: 143:311947

TITLE: Isopropanol water solvate of olanzapine

INVENTOR(S): Kotar-Jordan, Berta; Lenarsic, Roman; Grcman, Marija; Smrkolj, Matej; Meden, Anton; Simonic, Igor; Zupet,

Rok; Gnidovec, Joze; Benkic, Primoz

PATENT ASSIGNEE(S): Krka, Tovarna Zdravil D.D. Novo Mesto, Slovenia

SOURCE: PCT Int. Appl., 34 pp.

CODEN: PIXXD2
DOCUMENT TYPE: Patent

LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

	PATENT NO.											JICAT					ATE				
		2005																			
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			CN,	CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FI,	GB,	GD,			
			GE,	GH,	GM,	HR,	ΗU,	ID,	IL,	IN,	IS,	JP,	KE,	KG,	KP,	KR,	ΚZ,	LC,			
			LK,	LR,	LS,	LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN,	MW,	MX,	MZ,	NA,	NI,			
			NO,	NZ,	OM,	PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK,	SL,	SM,			
			SY,	TJ,	TM,	TN,	TR,	TT,	TZ,	UA,	UG,	US,	UZ,	VC,	VN,	YU,	ZA,	ZM,	ZW		
		RW:	BW,	GH,	GM,	KE,	LS,	MW,	ΜZ,	NA,	SD,	SL,	SZ,	TZ,	UG,	ZM,	ZW,	AM,			
			ΑZ,	BY,	KG,	ΚZ,	MD,	RU,	TJ,	TM,	AT,	BE,	BG,	CH,	CY,	CZ,	DE,	DK,			
			EE,	ES,	FI,	FR,	GB,	GR,	HU,	ΙE,	IS,	IT,	LT,	LU,	MC,	NL,	PL,	PT,			
			RO,	SE,	SI,	SK,	TR,	BF,	ВJ,	CF,	CG,	CI,	CM,	GA,	GN,	GQ,	GW,	ML,			
			MR,			TD,															
	SI 21746																				
											DE 2004-10200406041										
	CA	2557	986			A1		2005	0915		CA 2005-2557986						20050307				
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				LV,																	
	NO	2006	0044	84		A		2006	1129		NO 2	2006-	4484			2	0061	003			
		2006									IN 2	2006-	CN37	16		2	0061	009			
	US	2007	0191	348		A1		2007	0816		US 2	2006-	5918	31		2	0061	023			
PRIOR	IT:	APP:	LN.	INFO	. :						SI 2	2004-	73		1	A 20040308					
												2004-									
	WO 2005-EP2389 W 2005030												307								

- AB The invention relates to a novel and well defined solvate form of olanzapine which contains 2 mols. of water and 1 mol. of isopropanol per 2 mols. of olanzapine, and which can be converted into other, forms of olanzapine, in particular form I of olanzapine, as well as processes for preparing form I olanzapine.
- IT 864743-41-9P
 - RL: SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses) (Olanzapine solvate; prepn of isopropanol water solvates of olanzapine)
- (Olanzapine solvate; preph of isopropanol water solvates of RN 864743-41-9 CAPLUS
- CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, compd. with 2-propanol (2:1), dihydrate (9CI) (CA INDEX NAME)

CM 1

10/541,604

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 67-63-0 CMF C3 H8 O

OH

H3C-CH-CH3

II 132539-06-1, Olanzapine RL: RCT (Reactant); THU (Therapeutic use); BIOL (Biological study); RACT (Reactant or reagent); USES (Uses) (polymorphism; prepn of isopropanol water solvates of olanzapine) RN 132539-06-1 CAPLUS

Ме

IT 733811-11-5 RL: RCT (Reactant); RACT (Reactant or reagent) (prepn of isopropanol water solvates of olanzapine) RN 733811-11-5 CAPLUS CN 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)-3-propylidene- (CA INDEX NAME)

- IT 132539-06-1DP, Olanzapine, methylene chloride hemisolvate RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
- (prepn of isopropanol water solvates of olanzapine)
- RN 132539-06-1 CAPLUS
- CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)(CA INDEX NAME)



RL: SPM (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
(prepn of isopropanol water solvates of olanzapine
REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L14 ANSWER 4 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2005:612094 CAPLUS

DOCUMENT NUMBER: 143:133403

TITLE: Amino-substituted diaryl[a,d]cycloheptene analogs as muscarinic agonists, their preparation and use in the

treatment of neuropsychiatric disorders

INVENTOR(S): Ek, Fredrik; Olsson, Roger; Ohlsson, Joergen

PATENT ASSIGNEE(S): Acadia Pharmaceuticals Inc., USA

SOURCE: PCT Int. Appl., 129 pp.

CODEN: PIXXD2 DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

	TENT									APF	LICAT	CION	NO.		I	CA, CH, GB, GD, KZ, LC, NA, NI, SL, SY, ZM, ZW				
WO		0632	54		A2			0714		WO	2004-	-US43	224		2	0041	221			
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	99 2																			
	RW:										SL,									
											, BE,									
											, IT,									
		RO,	SE,	SI,	SK,	TR,	BF,	ВJ,	CF,	CG	, CI,	CM,	GA,	GN,	GQ,	GW,	ML,			
		MR,	NE,	SN,	TD,	TG														
AU	2004	3089	55		A1		2005	0714		AU	2004-	-3089		2	0041	221				
	2550				A1						2004-									
	2005										2004-									
EP	1696				A2						2004-					0041				
	R:										R, IT,					MC,	PT,			
			SI,	LT,							, EE,									
CN	1913	900			A		2007			CN	2004-	-8004	1356		2	0041	221			
BR	2004	0177	49		A		2007			BR	2004-	1774	20041221 20041221 20041221 20041221							
SG	2004 1336 2007	06			AI		2007			SG	2007-	-4645	20041221							
JP	2007	0104	56 704		3.7		2007			JP	2006-	-54/3	44		- 4	0041	221			
	2006				A1		2006			110	2006-	4170	41		-	0060	503			
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	2006				A		2006				2006-					0060				
	2006										2006-									
	2007						2007				2007-					0070				
PRIORIT							2001	0020			2003-									
											2004-					0040				
										US	2004-	-5486	04P			0040				
										US	2004-	1955	5		A1 2	0041	221			
											2004-				W 2	0041	221			

0THER SOURCE(S): CASREACT 143:133403; MARPAT 143:133403

GI

- * STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY AVAILABLE VIA OFFLINE PRINT *
- The invention relates to a group of novel amino-substituted dibenzazepines AB I, benzazepines II and related clozapine analogs, which are agonists of muscarinic receptors. In compds. I and II, W is N, CH, O, or S; Y is N, O, or CH; R1, R6, and R7 are independently absent or selected from H, halo, amino, (un)substituted C1-20 alkv1, (un)substituted C3-8 cvcloalkv1, (un) substituted arvl, etc., or R1R6 is -CH2CH2-; each R2, R3, R4, and R5 is independently selected from H, halo, (un)substituted C1-6 alkyl, (un) substituted C1-6 alkoxy, cyano, etc., or R2 and R3, or R3 and R4, or R4 and R5 taken together, along with the ring carbons to which they are attached, form a 5- or 6-membered cycloalkyl, heterocyclyl or heteroaryl ring, or a 6-membered aryl ring; Z is (un) substituted NH, O, S, or CH2; and R8 and R9 are independently selected from H, halo, (un)substituted C1-6 alkyl, (un)substituted C1-6 alkoxy, cyano, etc., or R8 and R9 taken together, along with the ring carbons to which they are attached, form a 5- or 6-membered cycloalkyl, heterocyclyl or heteroaryl ring, or a 6-membered aryl ring; including pharmaceutically acceptable salts, esters, amides or prodrugs of these, provided that compound I is not clozapine or N-desmethylclozapine. The invention also relates to the preparation of I. preparation of a combinatorial library of compds. I, pharmaceutical compns. containing compound I with a physiol. acceptable carrier, diluent, or excipient,

optionally including a neuropsychiatric agent as well as to the use of the compns. for treating neuropsychiatric disorders. Substitution of 4-chloro-2-fluoronitrobenzene with 2-amino-5-chloroniorobenzoic acid followed by reduction of the nitro group, ring-closing coupling, and condensation with piperazine gave dibenzodiazepine III. The compds. of the invention express efficacy (eff) at muscarinic MI receptors in the range of -11 to 92 and potency (expressed as pECSO) of 5.5 to 7.2; the compds. had eff at MZ receptors of -14 to 187 and pECSO of 5.4 to 6.6.

IT 858670-91-4P 858670-92-5P 858670-93-6P RL: PAC (Pharmacological activity); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Unexample)

(drug candidate; preparation of amino-substituted diarylcycloheptene analogs as muscarinic agonists and methods of treatment of neuropsychiatric disorders)

RN 858670-91-4 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-4-(1-piperazinyl)- (CA INDEX NAME)

RN 858670-92-5 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-methyl-4-(1-piperazinyl)-(CA INDEX NAME)

RN 858670-93-6 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-phenyl-4-(1-piperazinyl)-(CA INDEX NAME)

IT 132539-06-1, Olanzapine

RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses) (preparation of amino-substituted diarylcycloheptene analogs as muscarinic agonists and methods of treatment of neuropsychiatric disorders)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-(CA INDEX NAME)

L14 ANSWER 5 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2004:633931 CAPLUS

DOCUMENT NUMBER: 141:174199

TITLE: Process and symmetrical bispiperazinylbenzodiazepine

intermediates for the preparation of olanzapine
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Barbara

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CODEN: PIXXD2
DOCUMENT TYPE: Patent

LANGUAGE: English

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PA	PATENT NO.					D		DATE APPLICATION NO.							DATE				
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	W:	CN, GE,	CO, GH,	CR, GM,	CU, HR,	CZ,	DE, ID,	DK, IL,	DM, IN,	DZ,	BG, EC, JP, MK,	EE, KE,	EG, KG,	ES, KP,	FI, KR,	GB,	GD,		
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EP	1594879				A1										20030117 20040116 SE, MC, PT,				
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OTHER S	OTHER SOURCE(S):					MG 2004-E. MARPAT 141:174199							,		. 2	0010	110		

AB The invention provides an improved process for preparing olanzapine (I) or its salts via intermediates II [R1, R2 = CHC2H5; R1 = H, R2 = H or

-CH(OR3)C2H5; R3 = H, acyl, sulfonyl) and their salts. Several intermediates II are also claimed per se. Thus, 3H-[1,5]benzodiazepine-2,4-diamine was heated with 1-methylpiperazine in DMSO/toluene to give II (R1 = R2 = H) (82%), which was deprotonated with LDA followed by the addition of propionaldehyde to afford propanol II (R1 = H, R2 = -CH(OH)C2H5). This alc. could be directly acylated with trifluoroacetic acid anhydride without purification, and was further converted to alkene II (R1 and R2 together form =CHC2H5) under stirring with NaOH (89% for 3 steps). Subsequent treatment of this intermediate with sulfur in the presence of pyridinium p-toluenesulfonate in DMSO/1-propanol delivered olanzapine in 66.6% yield. One of the key advantages of the process is the use of intermediate II (R1 and R2 together form =CHC2H5) as starting material in the final step, which is sym. and therefore the possibility of obtaining undersired regioisomers is excluded.

IT 733811-07-9P 733811-09-1P 733811-11-5P 733811-13-7P 733811-15-9P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (intermediate; preparation of olanzapine via sym.

bispiperazinylbenzodiazepine intermediates)

RN 733811-07-9 CAPLUS

CN 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)- (CA INDEX NAME)

RN 733811-09-1 CAPLUS

CN 3H-1,5-Benzodiazepine-3-methanol, α-ethyl-2,4-bis(4-methyl-1-piperazinyl)- (CA INDEX NAME)

- RN 733811-11-5 CAPLUS
- CN 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)-3-propylidene- (CA INDEX NAME)

- RN 733811-13-7 CAPLUS
- CN Acetic acid, trifluoro-, 1-[2,4-bis(4-methyl-1-piperazinyl)-3H-1,5-benzodiazepin-3-yl]propyl ester (9CI) (CA INDEX NAME)

- RN 733811-15-9 CAPLUS
- CN 3H-1,5-Benzodiazepine-3-methanol, α-ethyl-2,4-bis(4-methyl-1-piperazinyl)-, methanesulfonate (ester) (9CI) (CA INDEX NAME)

- IT 132539-06-1P, Olanzapine
 - RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)
 - (preparation of olanzapine via sym. bispiperazinylbenzodiazepine intermediates)
- RN 132539-06-1 CAPLUS

REFERENCE COUNT:

3

THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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L6
            132 S L4 AND 5-6-7/SZ
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L9
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L22
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